

DART SERVICE INSTRUCTION

1.0 PURPOSE

The purpose of this DSI is to provide instruction for the placement of the PMA placard for the D135-751-011 skidtubes.

2.0 DESCRIPTION

For D135-751-011 skidtubes that are manufactured as a PMA replacement part, a HELI•TECH Placard must be installed on the skidtube as shown in Figure 1 below.

1. Drill 4x $\varnothing 0.125$ " holes in the corners of the HELI•TECH Placard
2. Hand form the Placard around the skidtube. Position HELI•TECH Placard as shown and transfer drill 4x $\varnothing 0.125$ holes from placard to the front of the skidtube, approximately centered between the black anti-skid and the cap with the HELI•TECH logo perpendicular to the centerline of the skidtube.
3. Deburr all holes and touch up holes with chemical conversion coat (Alodine 1200 or 1201) per MIL-C-5541
4. Install the HELI•TECH Placard on the skidtube using 4x CR3213-4-2 (or equivalent) rivets.

3.0 WEIGHT AND BALANCE

Accomplishment of this DSI has no effect on Weight and Balance.

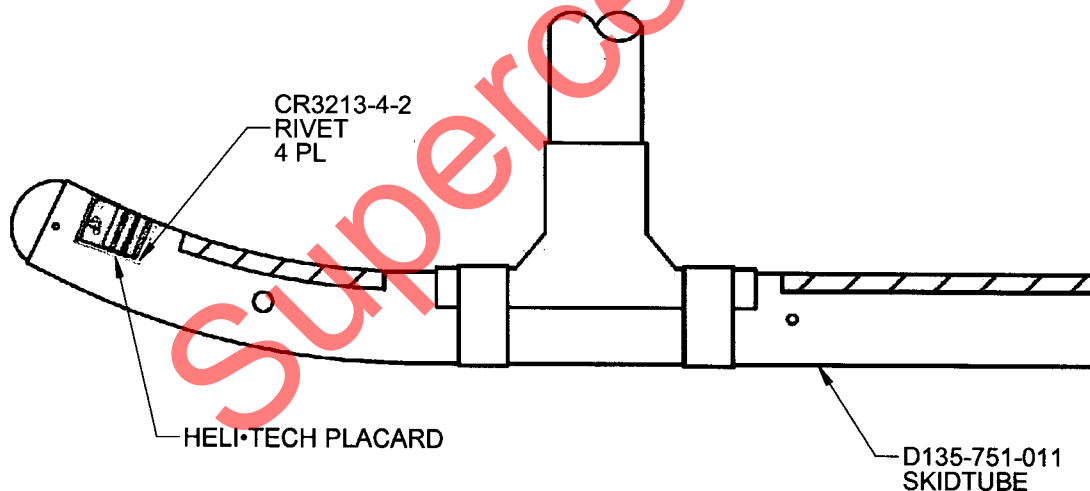



FIGURE 1: PLACARD INSTALLATION

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REV.	DESCRIPTION		BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC KENT, WA		
DRAWN	VS			
CHECKED	HS	DRAWING NO.	REV. A	
MFG. APPR.	N/A	DSI 9721	SHEET 1 OF 1	
APPROVED	HS	TITLE	SCALE	
DE APPR.		PMA PLACARD INSTALLATION	NTS	
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